VELOCITY™

DRIVE-AWAY CHARTS

PUT YOUR CUSTOMERS' SAFETY FIRST WITH SRP

SRP Velocity offers products that will match your customers' needs, the weather conditions and the vehicle OEM requirements. We have the right products to help you maintain your shop's quality program and your bottom line.

SRP VELOCITY™

SRP VELOCITY ADHESIVES OEM APPROVED

PRODUCTS DESIGNED TO MEET ALL YOUR BUSINESS, CLIMATE AND DRIVE AWAY TIME NEEDS

FMVSS MINIMUM DRIVE AWAY TIMES FOR SINGLE & DUAL AIRBAG VEHICLES

RELATIVE HUMIDITY	0° - 20°F -17° - -7°C	20° - 30°F -7° - -1°C	30° - 40°F -1° - 4°C	40° - 50°F 4° - 10°C	50° - 60°F 10° - 16°C	60° - 70°F 16° - 21°C	70° - 80°F 21° - 27°C	80°+F 27°+C
50% AND ABOVE	30 - 45 MINUTES				30 MINUTES			
RIGHT AT 50%	60 MINUTES				30 MINUTES			
BELOW 50 %	60 MINUTES				60 MINUTES		30 MINUTES	

FMVSS MINIMUM DRIVE AWAY TIMES FOR SINGLE & DUAL AIRBAG VEHICLES

RELATIVE HUMIDITY	0° - 20°F -17° - -7°C	20° - 40°F -6° - 4°C	40° - 60°F 4° - 16°C	60° - 70°F 16° - 21°C	70° - 80°F 21° - 27°C	80°+F 27°+C
50% AND ABOVE	60 - 75 MINUTES		60 MINUTES			
RIGHT AT 50%	90 MINUTES		60 MINUTES			
BELOW 50 %	90 MINUTES		90 MINUTES		60 MINUTES	

FMVSS MINIMUM DRIVE AWAY TIMES FOR SINGLE & DUAL AIRBAG VEHICLES

RELATIVE HUMIDITY	20° - 40°F -6° - 4°C	40° - 50°F 4° - 10°C	50° - 60°F 10° - 16°C	60° - 70°F 16° - 21°C	70° - 80°F 21° - 27°C	80°+F 27°+C
50% AND ABOVE	60 - 75 MINUTES		60 MINUTES			
RIGHT AT 50%	90 MINUTES		60 MINUTES			
BELOW 50 %	90 MINUTES		90 MINUTES		60 MINUTES	

UNDER 20°F (-6°C) USE VELOCITY30 OR VELOCITY60. ALWAYS FOLLOW THE SRP COLD WEATHER PROCEDURES WHEN THE AMBIENT TEMPERATURE IS BELOW 20°F (-6°C)

The time indicated on these charts is the minimum time necessary for a given adhesive to achieve the minimum drive away strength needed to meet the requirements of FMVSS 208 & 212. Follow all SRP Velocity comprehensive written instructions to ensure the installation is performed correctly.

SRP®
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