



**Addendum to:
SRP Velocity Installation Manual V1.1**

Effective April 1st, 2022

Overview of Changes and Additions to the Manual:

Continued and extensive product testing after the initial product release, has resulted in SRP's decision to update the driveaway times for SRP urethanes.

The driveaway charts included in this addendum allow SRP users to take advantage of updated driveaway times and extended usage temperature ranges, based on industry standard testing. The driveaway chart attached to this addendum supersedes and replaces the driveaway chart found in the SRP Installation manual V1.1

Key updates to the driveaway chart include:

- Extending the temperature range of Velocity 60 down to 0 degrees Fahrenheit.
- Extending the temperature range of ProV+ down to 20 degrees Fahrenheit
- A reduction in the minimum driveaway times for ProV+ from 180 minutes to between 60 and 120 minutes depending on conditions.

Additional Notes:

SRP users should be aware that it will take time for all product packaging to be updated with the new driveaway times.

Specifically, the ProV+ packaging mentions a 3 hour driveaway time. Users of ProV+ should follow the instructions in the manual, along with this addendum and updated driveaway chart. In many conditions, they will note that the allowable driveaway time for ProV+ are significantly shorter than the 3 hours printed on the packaging.

Any questions or concerns regarding this addendum, should be directed to the SRP Products Team. (info@srpproducts.com)

Kind Regards,

A handwritten signature in black ink, appearing to read 'C. Squibb', is written over a horizontal line.

Courtney V. Squibb
SRP
Director of National Product Sales



VELOCITY™

DRIVE-AWAY CHARTS



PUT YOUR CUSTOMERS' SAFETY FIRST WITH SRP

SRP Velocity offers products that will match your customers' needs, the weather conditions and the vehicle OEM requirements. We have the right products to help you maintain your shop's quality program and your bottom line.



PRODUCTS DESIGNED TO MEET ALL YOUR BUSINESS, CLIMATE AND DRIVE AWAY TIME NEEDS



FMVSS MINIMUM DRIVE AWAY TIMES FOR SINGLE & DUAL AIRBAG VEHICLES

RELATIVE HUMIDITY	0° - 20°F -17° - -7°C	20° - 30°F -7° - -1°C	30° - 40°F -1° - 4°C	40° - 50°F 4° - 10°C	50° - 60°F 10° - 16°C	60° - 70°F 16° - 21°C	70° - 80°F 21° - 27°C	80°+F 27°+C
80 - 100%	30 MIN	30 MIN	30 MIN	30 MIN	30 MIN	30 MIN	30 MIN	30 MIN
60 - 80%	30 MIN	30 MIN	30 MIN	30 MIN	30 MIN	30 MIN	30 MIN	30 MIN
40 - 60%	30 MIN	30 MIN	30 MIN	30 MIN	30 MIN	30 MIN	30 MIN	30 MIN
20 - 40%	30 MIN	30 MIN	30 MIN	30 MIN	30 MIN	30 MIN	30 MIN	30 MIN
0 - 20%	30 MIN	30 MIN	30 MIN	30 MIN	30 MIN	30 MIN	30 MIN	30 MIN

FMVSS MINIMUM DRIVE AWAY TIMES FOR SINGLE & DUAL AIRBAG VEHICLES

RELATIVE HUMIDITY	0° - 20°F -17° - -7°C	20° - 40°F -6° - 4°C	40° - 60°F 4° - 16°C	60° - 70°F 16° - 21°C	70° - 80°F 21° - 27°C	80°+F 27°+C
80 - 100%	60 MIN	60 MIN	60 MIN	60 MIN	60 MIN	60 MIN
60 - 80%	60 MIN	60 MIN	60 MIN	60 MIN	60 MIN	60 MIN
40 - 60%	60 MIN	60 MIN	60 MIN	60 MIN	60 MIN	60 MIN
20 - 40%	60 MIN	60 MIN	60 MIN	60 MIN	60 MIN	60 MIN
0 - 20%	60 MIN	60 MIN	60 MIN	60 MIN	60 MIN	60 MIN



FMVSS MINIMUM DRIVE AWAY TIMES FOR SINGLE & DUAL AIRBAG VEHICLES

RELATIVE HUMIDITY	20° - 40°F -6° - 4°C	40° - 50°F 4° - 10°C	50° - 60°F 10° - 16°C	60° - 70°F 16° - 21°C	70° - 80°F 21° - 27°C	80°+F 27°+C
80 - 100%	60 MIN	60 MIN	60 MIN	60 MIN	60 MIN	60 MIN
60 - 80%	90 MIN	90 MIN	60 MIN	60 MIN	60 MIN	60 MIN
40 - 60%	120 MIN	120 MIN	90 MIN	60 MIN	60 MIN	60 MIN
20 - 40%	120 MIN	120 MIN	120 MIN	90 MIN	90 MIN	60 MIN
0 - 20%	120 MIN	120 MIN	120 MIN	120 MIN	120 MIN	90 MIN



UNDER 20°F (-6°C) USE VELOCITY30 OR VELOCITY60. ALWAYS FOLLOW THE SRP COLD WEATHER PROCEDURES WHEN THE AMBIENT TEMPERATURE IS BELOW 20°F (-6°C)

The time indicated on these charts is the minimum time necessary for a given adhesive to achieve the minimum drive away strength needed to meet the requirements of FMVSS, 208, 212 & 216. Follow all SRP Velocity comprehensive written instructions to ensure the installation is performed correctly.

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